



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4153-3

Job Sheet 172199



Part No: D4153-3

Job Qty: 12 ea

Part Name: Joggle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/21/18

Description:

Type: SOLD

Note: DWG REV B SHEETS 3,4 IPP REV:A 11.09.26 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/20/18	0.00	0.00	Start Up Waterjet		SC 18/2/14
110	Waterjet	12 pcs		2/20/18	0.00	1.10	Waterjet1		SC 18/2/14
130	QC	12 pcs		2/20/18	0.00	0.00	QC8		SC 18/2/14
140	Brake NC	12 pcs		2/21/18	0.08	1.22	Brake NC 1		DAS 18/2/14
150	QC	12 pcs		2/21/18	0.00	0.00	QC5		38
160	Packaging	12 pcs		2/21/18	0.00	0.00	Packaging3	57.198	MAR 01 2018
170	QC21-SA	12 Ea		2/21/18	0.00	0.00	QC21		DAS 21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	11.5560 sf (.963 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	12	40	0

507416 ① 5032213 ①

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Joggle Bracket	3.000Inches ± 0.030	3.030 2.970		
2	Joggle Bracket	46.250Inches ± 0.030	46.280 46.220		
3	Joggle Bracket	0.050Inches ± 0.010	0.060 0.040		

Plex 2/13/18 2:04 PM Dart.Gagnon.Michelle



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Container No: S042289



Part: D4153-3
Serial No/Batch: S042289
Revision: D4153
Inspector:

Date: 02/14/18 11:13 AM

